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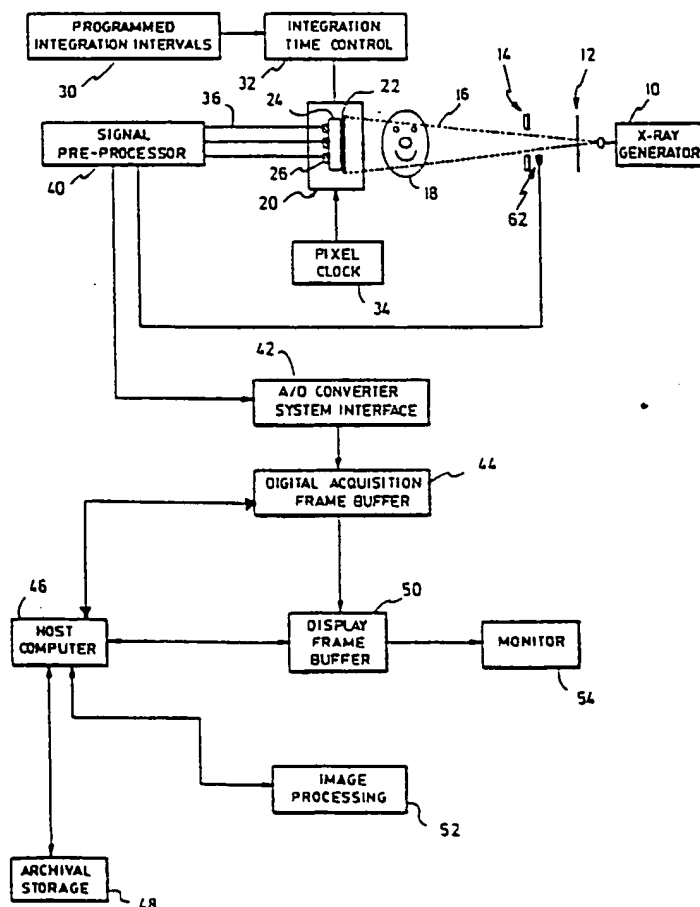
## INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

<p>(51) International Patent Classification <sup>5</sup> :  A61B 6/14, 6/03</p>	<p>A1</p>	<p>(11) International Publication Number: <b>WO 90/14793</b>  (43) International Publication Date: 13 December 1990 (13.12.90)</p>
<p>(21) International Application Number: PCT/US90/03132 (22) International Filing Date: 1 June 1990 (01.06.90) (30) Priority data: 360,093 1 June 1989 (01.06.89) US (71) Applicant: BOARD OF REGENTS, THE UNIVERSITY OF TEXAS SYSTEM [US/US]; 201 West Seventh Street, Austin, TX 78701 (US). (72) Inventors: McDAVID, W., Doss ; 400 Sagecrest, San Antonio, TX 78232 (US). DOVE, S., Brent ; 12418 Wandering Trail, San Antonio, TX 78249 (US). WELANDER, Ulf ; Sofiehemsv. 16, S-902 39 Umea (SE). TRONJE, Gunilla ; Iggesundsv. 52, S-122 41 Enskede (SE).</p>		<p>(74) Agent: BAHLER, David, D.; Arnold, White &amp; Durkee, P.O. Box 4433, Houston, TX 77210 (US).  (81) Designated States: AT, AT (European patent), AU, BB, BE (European patent), BF (OAPI patent), BG, BJ (OAPI patent), BR, CA, CF (OAPI patent), CG (OAPI patent), CH, CH (European patent), CM (OAPI patent), DE*, DE (European patent)*, DK, DK (European patent), ES, ES (European patent), FI, FR (European patent), GA (OAPI patent), GB, GB (European patent), HU, IT (European patent), JP, KP, KR, LK, LU, LU (European patent), MC, MG, ML (OAPI patent), MR (OAPI patent), MW, NL, NL (European patent), NO, RO, SD, SE, SE (European patent), SN (OAPI patent), SU, TD (OAPI patent), TG (OAPI patent).  <b>Published</b> <i>With international search report. Before the expiration of the time limit for amending the claims and to be republished in the event of the receipt of amendments.</i></p>

## (54) Title: APPARATUS AND METHOD FOR PRODUCING DIGITAL PANORAMIC X-RAY IMAGES

## (57) Abstract

Apparatus and method for producing a digital panoramic X-ray image of an object is disclosed. The system of the invention includes an X-ray source (10) and a digital radiation detector (20), which move around the object (18) in unison in a certain time period. The radiation detector (20) produces pixel data signals that are proportional to the incident X-rays on it. The pixel data signals are integrated over a series of varying time intervals to obtain pixel data signals which are proportional to the X-rays incident upon the radiation detector during each time interval. The integrated pixel data signals are converted into digital signals, which are then used to produce a digital X-ray image of the object.



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APPARATUS AND METHOD FOR PRODUCING  
DIGITAL PANORAMIC X-RAY IMAGES

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The present invention relates generally to digital X-ray imaging and more particularly to panoramic digital X-ray imaging in the field of dental diagnostics.

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Conventional apparatus and methods for obtaining a panoramic X-ray image or radiograph or X-ray shadow of the maxillo-facial region utilize rotational panoramic radiography using an external X-ray source. This is accomplished by allowing a narrow vertical X-ray beam to move in a transverse plane around a rotational axis which is positioned inside the mouth of the patient. The X-ray image of the maxillo-facial region is projected on a radiographic film. The radiographic film is moved in the transverse plane and also relative to the X-ray beam. Because of the uneven curvature of the maxillo-facial complex, the film speed is varied to match the vertical and horizontal magnifications of the X-ray projection. This technique provides a relatively undistorted X-ray image of the maxillo-facial area on a radiographic film.

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Several manufacturers currently market radiography machines (X-ray machines) that produce high quality (relatively undistorted) panoramic radiographs of the maxillo-facial region. All of these machines use a rotating X-ray beam and a moving film. The center of rotation for each type of machine can vary. Some machines

utilize a fixed center of rotation, some utilize a continuously moving center of rotation, and yet some others utilize a combination of the two. However, each type of machine utilizes a predetermined scanning geometry, film speed, focal spot size and X-ray beam width. The combination of these parameters produces a unique image layer for each rotational-type panoramic radiography equipment. The image layer has a central plane for which the X-ray image is sharpest and least distorted. The manufacturers of such equipment have attempted to design an image layer which conforms in its overall geometry to the structure of the dental arch, which is sufficiently wide so as to provide a reasonably sharp portrayal of that anatomy.

Although these systems provide sufficiently undistorted radiographs, they still require the use of photographic films and photographic processing and developing equipment to produce the image of an object. As a result, the users of these radiography equipment must still deal with cumbersome and expensive film processing equipment. With the availability of high resolution electronic radiation detectors, and with the advancement of digital signal processing and imaging techniques, it has become possible to create and store X-ray images digitally. Such systems do not use X-ray films. Various sensors and techniques have been developed to produce digital X-ray images. The present invention provides an apparatus and a method for obtaining digital panoramic X-ray radiographs by utilizing a linear sensor array with variable data acquisition periods in order to provide an image with proper proportion both in the horizontal and vertical dimensions.

The system of the invention contains an X-ray source, which is moved around an object about a rotational axis in

a predetermined time period. A radiation detector, placed at a fixed distance from the X-ray source, detects X-rays that pass through the object and produces pixel data signals proportional to the incident radiation. The  
5 predetermined time period is divided into a series of time intervals. The pixel data signals are first integrated during each time interval and then converted into corresponding digital data signals at the end of each time interval. The digital signals are then used to produce a  
10 digital image of the object.

Examples of the more important features of this invention have thus been summarized rather broadly in order that the detailed description thereof that follows  
15 may be better understood, and in order that the contribution to the art may be better appreciated. There are, of course, additional features of the invention that will be described hereinafter and which will also form the subject of the claims appended hereto.

20 These and other features and advantages of the present invention will become apparent with reference to the following detailed description of the preferred embodiment thereof in connection with the accompanying  
25 drawings wherein like reference numerals have been applied to like elements.

FIG. 1 is a schematic block diagram of the system of the present invention.

30 FIG. 2A shows the geometrical relationship of the critical parameters ( $A$ ,  $D$ ,  $r$ ,  $\Delta r$ ,  $V_f$ ) for a panoramic radiography system having a fixed center of rotation that utilizes a radiographic film.

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FIG. 2B shows the geometrical relationship of the critical parameters ( $A$ ,  $D$ ,  $r$ ,  $\Delta r$ ,  $V_f$ ) for a panoramic radiography system having a moving center of rotation that utilizes a radiographic film.

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FIG. 3A shows, for a conventional radiography system, a relationship between speed of the radiographic film relative to the beam and the elapsed time during panoramic X-ray imaging of a maxillo-facial region.

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FIG. 3B shows, for a digital radiography system, a relationship between the integration time and the elapsed time during the panoramic imaging of a maxillo-facial region.

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FIG. 1 shows the schematic block diagram of the functions performed by the system of the present invention. In the preferred embodiment, this invention contains an X-ray generator or a source that is moved around an object along a predetermined path in a predetermined time period, a digital radiation detector for producing a column of pixel signals proportional to the incident radiation on it, means to integrate the pixel signals over a predetermined number of varying time intervals, means for converting the pixel signals to corresponding digital data, and means for electronically capturing, processing and displaying the digital data, to produce a relatively undistorted X-ray image of a properly positioned object.

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As illustrated in FIG. 1, the system of the invention utilizes an X-ray generator 10 to produce the desired level of X-ray radiation. The X-rays are filtered through a filter 12 and then collimated by a collimator 14 to produce a narrow vertical X-ray beam 16. The collimated X-ray beam 16 is projected on to an object 18. The X-rays

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that pass through the object 18 are projected onto a radiation detector 20, which is aligned with the X-ray source so that the X-ray beam falls directly on it. During radiography of the object 18, the position of the radiation detector 20 remains fixed relative to the X-ray source 10.

The radiation detector 20 contains a scintillator screen 22. The scintillator screen 22 produces light which is proportional to the amount of radiation impinging on it. A linear sensor array 26, such as a linear photodiode array, is either coupled directly to the scintillator screen 22 or by a light coupling means 24, such as optical fibers. The purpose of this is to transfer light from the scintillator screen 22 to the linear sensor array 26 both efficiently and without any significant attenuation. The linear sensor array 26 produces a column (or a set) of pixel data signals, wherein each pixel data signal is proportional to X-rays impinging on a certain area of the scintillator screen 22. The pixel data signals are analog electrical signals. A photodiode type linear sensor array continues to integrate or accumulate each pixel data signal as a function of the amount of light received by its corresponding photodiode until that photodiode reaches a saturation point or until the data is dumped or transferred out of the linear sensor array.

High resolution and efficient linear sensor arrays are currently available commercially. For the purpose of this invention, any suitable high-resolution efficient linear sensor array will suffice. The inventors have built a prototype digital radiography system that practices the present invention. That prototype utilizes a 1024 element linear photodiode array. The prototype produces 1024 pixel data signals, one each corresponding



to each photodiode. During operation the 1024 pixel data signals are dumped out of the photodiode array at the end of predetermined time intervals.

5           For panoramic radiography of an object, such as the maxillo-facial region of a patient, the X-ray source 10 and radiation detector 20 are moved in unison around the object. The X-ray source 10 and the radiation detector 20 move along a transverse plane in a predetermined time  
10       period (elapsed time). This elapsed time is divided into a series of time intervals, which are stored in a memory device 30, such as an EPROM. An integration time control means 32, which is an integration clock, is electrically  
15       coupled with the device 30 and the radiation detector 20 to control the integration of pixel signals during each time interval. At the end of each time interval, the sensor array produces a vertical column (set or an array) of discrete analog electrical signals (pixel signals), wherein each signal represents the integrated  
20       (accumulated) incident X-ray radiation on an area of the radiation detector 20. Thus, if, for example, the linear sensor array has "M" photodiodes, there will be M pixel signals at the end of each time interval, each signal being proportional to the integration of the X-ray  
25       radiation impinging upon an area of the X-ray detector 20.

      If the total time period of the movement of the X-ray source is divided into "N" time intervals, there will be N columns of M pixel data signals, wherein each column will correspond with X-ray radiations passing through the  
30       object during one of the "N" time intervals. The duration of each time interval may vary. The method of computing the duration of each time interval is discussed in greater detail later in this specification.

35           At the end of each time interval, the integrated pixel data signals from the linear sensor array 26 are

outputted to a signal preprocessor 40 by a pixel clock 34. The pixel clock 34 and the radiation detector 20 are triggered by the integration time control circuit 32 to dump the pixel data signals into the preprocessor 40. It will be noted that after the pixel data signals have been transferred to the preprocessor at the end of each time interval, the radiation detector 20 starts over to integrate the pixel data signals until they are dumped out at the end of the next successive time interval. In this way, the column or set of pixel data signals at the end of each time interval represents the signals accumulated only for that time interval.

The signal preprocessor 40 amplifies the pixel data signals. The amplified pixel data signals -- which are analog signals -- are fed to a high speed analog-to-digital converter ("A/D Converter") system interface 42, which converts them into digital data or signals.

The digital data from the A/D converter system interface 42 is fed to a host computer 46 through a digital acquisition frame buffer 44 and a display frame buffer 50. The host-computer 46 interacts with the display frame buffer 50, and an archival storage 48 to produce a digital image on a monitor 54. The X-ray image of the object is stored into the archival storage 48 for future reference.

The digital acquisition frame buffer 44 acquires binary number signals from the sensor 20 for each pixel data point and transfers that data to the display frame buffer 50. The display frame buffer 50 stores the data for display in both the horizontal and vertical direction of the monitor 54. The display frame buffer also produces analog signals corresponding to the digital data for displaying the image on the monitor 54.

The archival storage device 48 can be any one of a number of commercially available or custom made data storage devices that is capable of storing large amounts of data, such as magnetic and optical disk storage devices and the like. In the system of the present invention, combination of the host computer 46, the display frame buffer 50, and the digital acquisition buffer provides the means to electronically process the digital data signals to produce the X-ray image of an object. It will be noted that the components of the system described herein may be easily changed or substituted to accomplish the desired result, that is, to format, store, process, etc., the digital data signals to produce the digital X-ray image of an object.

To enhance the quality of the image that is projected onto the monitor 54, image processing techniques (software) may be used. Block 52 shows that such a technique may be employed in the system of this invention. The science of image processing is a mature science. A number of techniques for enhancing an image are currently in use. Any one of these techniques may be used for the purposes of this invention. Also, for the purposes of this invention, any one of a number of available computers and display frame buffers can be utilized to produce a satisfactory X-ray image of a desired object.

The method of computing the duration of time for each time interval will now be explained in greater detail. The basic concept is to simulate the variable film speed employed in conventional photographic film type panoramic radiography equipment for use in a stationary X-ray detector type radiography equipment.

In conventional panoramic radiography equipment used for producing X-ray images of the maxillo-facial region, the film is moved at a varying speed while the X-ray beam moves around the patient's head. Because of the uneven curvature of such an object, the film speed must be varied so as to closely match the horizontal magnification with the vertical magnification of the X-ray projection to obtain a relatively undistorted image. But, in the system of the present invention, the radiation detector 20 is stationary with respect to the X-ray source 10, although both these devices move during the taking of an X-ray image of the maxillo-facial region of the patient. Therefore, in order to obtain an undistorted X-ray image of an object that has an irregular curvature with apparatus of the present invention -- in which the X-ray source remains stationary with respect to the radiation detector -- it is necessary to simulate the film movement. In the present invention, the film movement is simulated by varying the integration time for successive columns of pixel signals.

FIG. 2A shows the relationship of critical parameters that are used to determine the number of time intervals and the duration of each time interval, which are used to control the operation of the linear X-ray sensor array in order to properly simulate the film speed.

Still referring to Fig. 2A, a conventional panoramic radiographic equipment utilizing a photographic film, the X-ray source is placed at a fixed distance  $A$  from the photographic film. The X-ray source is rotated around a rotation center  $R$ , which is at a distance  $r$  from the central plane of the image layer of the object. The distances from the central plane of the image layer to the X-ray source and the object are represented by  $D$  and  $\Delta r$  respectively. During operation, the film moves at a speed

$v_f$  with respect to the X-ray beam. The speed of the film is given by

$$v_f = \frac{Ar\omega_o}{D} \quad (1)$$

where  $\omega_o$  is the angular velocity of the X-ray beam. Under these circumstances, the horizontal magnification,  $M_d$ , and the vertical magnification,  $M_h$ , are given by the following equations:

$$M_d = \frac{Ar}{D(r + \Delta r)} \quad (2)$$

$$M_h = \frac{A}{D + \Delta r} \quad (3)$$

The horizontal and vertical magnification factors will be equal for objects in the central plane of the image layer, that is when  $\Delta r = 0$ ; each type of magnification will have a value of  $A/D$ . Images of objects in this plane will therefore be undistorted. When  $\Delta r$  is not equal to zero, equations (2) and (3) predict the distortion in panoramic radiography, i.e. a widening of objects placed between the central plane and the rotation center R and a narrowing of objects placed between the central plane and the film.

Using a linear array of detectors instead of a moving film, an undistorted image of objects in the central plane can be obtained by choosing the integration time for each successive column of pixels or picture elements equal to

$$\tau = \frac{P}{v_f} \quad (4)$$

where  $P$  is the effective width of the pixels and  $v_f$  has the value  $Ar\omega_o/D$  as given above.

5 Consider the situation shown in Figure 2A where a rotating X-ray beam of negligible width scans across a small object of length  $d_o$ . The time required for the beam to traverse the object is

$$10 \quad t = \frac{d_o}{(r + \Delta r)\omega_o} \quad (5)$$

15 During this time, the number of pixel columns integrated will be  $t/r$  and the depicted width of the object,  $d_f$ , will be  $Pt/r$ . Substituting from equations (1), (4), and (5) gives the following as the depicted width of the object:

$$20 \quad d_f = \frac{Ard_o}{D(r + \Delta r)} \quad (6)$$

25  $d_f/d_o$  gives the horizontal magnification factor for the panoramic radiography (Equation (2)). The vertical magnification factor is not affected by the rotation or the digital data acquisition and is given by Equation (3) just as before.

30 The preceding analysis is given for simplicity in terms of the movement of the X-ray beam about a stationary center of rotation with fixed parameters as shown in Fig. 2A. The same principle, however, applies when the effective center of rotation is moving and the various  
35 parameters are changing as shown in Fig. 2B. In this case the integration time,  $\tau$ , varies throughout the data acquisition to form the image of a curved plane at the distance  $r$  from the moving effective center of rotation.

Fig. 3A illustrates the relationship between the elapsed time (in seconds) of a moving X-ray source around the maxillo-facial region of a patient and the  
5 corresponding film speed (in mm./sec.) for film type radiography equipment, wherein the effective center of rotation is moving. Here, the X-ray is moved from one end of the face (near one ear of the patient) to the other end of the face (near the other ear of the patient). The film  
10 speed is shown by trace 80. The film speed is minimum when the X-rays are projected on the front portion of the patient's face and it is maximum when the X-rays are projected on either end of the face.

15 Fig. 3B illustrates one example of the integration time for a stationary linear sensor array that corresponds with the film speed of Fig. 3A. Trace 84 of Fig. 3B indicates that the integration time is the largest when the film speed is minimum and that the integration time is  
20 smallest when the film speed is maximum. In other words, the integration time,  $\tau$ , for a fixed sensor varies inversely with the film speed for conventional radiographic film type radiography equipment.

25 In short, in the present invention, the elapsed time, is divided into "N" intervals and the film speed is simulated by varying the integration time.

30 The foregoing description has been directed to particular embodiments of the invention in accordance with the requirements of the patent statutes for the purposes of illustration and explanation. It will be apparent, however, to those skilled in the art that many  
35 modifications and changes in the apparatus and method set forth will be possible without departing from the scope and the spirit of the invention. It is intended that the

following claims be interpreted to embrace all such modifications and changes.



CLAIMS:

1. A method of producing an X-ray image of an object, said method comprising the steps of:

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(a) impinging an X-ray beam on the object, the X-ray beam moving about the object along a predetermined path within a predetermined time period;

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(b) detecting the X-rays which pass through the object with a radiation detector, said radiation detector producing a set of pixel electrical signals, each said pixel electrical signal being proportional to X-rays received by an area of the radiation detector;

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(c) dividing the predetermined time period into a series of time intervals;

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(d) integrating said pixel electrical signals during each said time interval; and

(e) electronically processing said integrated pixel electrical signals to produce the X-ray image of the object.

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2. The method of claim 1 wherein said radiation detector includes a scintillator screen and a linear photo diode array.

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3. The method of claim 2 wherein said linear photo diode array has 1024 photodiodes.

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4. A method of producing an X-ray image of the maxillo-facial area of a patient, said method comprising the steps of:

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(a) Impinging a narrow vertical X-ray beam onto the maxillo-facial area of the patient, said X-ray beam moving about the maxillo-facial area in a predetermined path to scan it in a predetermined time interval;

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(b) detecting the X-rays that pass through the maxillo-facial area by a linear detector array, said linear detector array producing a set of discrete analog electrical signals, wherein each said analog electrical signal is proportional to the X-rays received by an area of the linear detector array;

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(c) dividing the predetermined time interval into a series of time intervals;

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(d) integrating the discrete analog electrical signals during each said time interval;

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(e) amplifying and converting each said integrated electrical signal into a corresponding digital signal; and

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(f) electronically processing the digital signals to produce the X-ray image of the maxillo-facial area.

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5. A method of producing an X-ray image of the maxillo-facial area of a patient, said method comprising the steps of:

- 5 (a) impinging a narrow X-ray beam on the maxillo-facial area of the patient, said narrow X-ray beam moving in a transverse plane around the patient's face in a predetermined time period;
- 10 (b) detecting the X-rays that pass through the maxillo-facial area of the patient by a linear sensor array, said linear sensor array remaining stationary with respect to the X-ray beam, said linear sensor array also producing a plurality  
15 of analog electrical signals which are proportional to the amount of X-rays passing through the maxillo-facial area;
- 20 (c) dividing the time period into a series of time intervals;
- 25 (d) integrating or accumulating the analog electrical signals during each said time interval and producing integrated analog electrical signals which are proportional to the X-rays detected by the linear sensor array during each said time interval;
- 30 (e) converting each integrated analog signal into a corresponding digital signal;
- (f) electronically processing said digital data to produce the digital X-ray image of the maxillo-facial area.

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6. A method of producing an X-ray image of an object, said method comprising the steps of:

- 5 (a) projecting an X-ray beam at the object;
- (b) moving the X-ray beam about the object in a predetermined time period;
- 10 (c) detecting the X-rays that pass through the object with an X-ray detector;
- (d) converting the detected X-rays into a set of discrete electrical signals;
- 15 (e) dividing the time period into a series of time intervals and storing these time intervals in a memory device;
- 20 (f) separately integrating each said discrete electrical signal over one of said time intervals, said integration being controlled by an integration clock which cooperates with the time intervals stored in said memory device, said integration clock operating at a fixed  
25 frequency;
- (g) transferring said integrated discrete electrical signals to a preprocessor at the end of each said time interval by a pixel clock means, said  
30 pixel clock means being electrically coupled to and cooperating with the X-ray detector, said preprocessor amplifying said integrated discrete electrical signals;

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(h) converting the amplified discrete electrical signals into their corresponding digital signals; and

5 (i) electronically processing the digital signals to produce an X-ray image of the object.

10 7. A method for producing an X-ray image of an object, said method comprising the steps of:

15 (a) projecting a moving X-ray beam onto the object to scan it in a certain elapsed time, said X-ray beam also moving about a moving center of rotation;

20 (b) detecting X-rays that pass through the object by a radiation detector, said detector producing a sequence of pixel signals which are proportional to the incident radiation impinging on said detector;

25 (c) dividing the elapsed time into a series of N time intervals, said time intervals varying in duration;

30 (d) integrating the sequence of pixel signals during each said time interval and transferring the integrated sequence of pixel signals at the end of each said time interval so as to produce N sequences of pixel signals;

35 (e) converting each of the N sequences of pixel signals into a corresponding digital data; and

- (f) processing said digital data by utilizing an image processing technique to produce an X-ray image of the object.

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8. A method of producing an X-ray image of an object, said method comprising the steps of:

- 10 (a) projecting a moving X-ray beam through the object onto an X-ray detector, said X-ray beam moving about a moving center of rotation to scan the object in a certain elapsed time;
- 15 (b) said X-ray sensor producing a sequence of M discrete analog signals which are proportional to the intensity of the X-ray projecting onto the X-ray detector;
- 20 (c) dividing the elapsed time into a series of N time intervals and storing them into a memory device;
- 25 (d) integrating the sequence of M discrete analog signals during each of the N time intervals to provide an integrated sequence of M discrete signals at the end of each said time interval which is proportional to the X-rays projected on to the X-ray sensor during that time interval;
- 30 (e) transferring the integrated sequence of M discrete analog signals at the end of each said time interval to a preprocessor by a pixel clock, said preprocessor amplifying the integrated sequence of M discrete analog  
35 signals; and

(f) converting the amplified discrete signals into digital signals by an analog-to-digital converter; and

5 (g) electrically processing the digital signals by using image process techniques to produce an enhanced X-ray image of the object.

10 9. Apparatus for producing a digital X-ray image of an object, said apparatus comprising:

(a) an X-ray generator for producing a narrow vertical beam of X-rays;

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(b) a linear X-ray detector which produces a column of pixel signals proportional to the X-ray impinged upon it;

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(c) integration control circuit, said integration control circuit coupled to the linear X-ray detector, said integration control circuit enabling the linear detector to integrate the pixel signals over a predetermined number of varying time intervals, thereby providing one column of integrated pixel signals for each said time interval;

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(d) a pixel clock, said pixel clock coupled to the X-ray detector, said pixel clock enabling said X-ray detector to transfer out said column of integrated pixel signals from said X-ray detector to a preprocessor coupled to the X-ray detector, said preprocessor amplifying said columns of pixel signals;

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(f) a high speed analog to digital converter coupled to said preprocessor for converting each said column of amplified integrated pixel signals into a corresponding set of digital signals;

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(g) digital data processing means to process each said set of digital signals to produce an X-ray image of the object.

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10. A method of producing a panoramic X-ray image of an object by a panoramic radiography apparatus, said apparatus having a movable X-ray source placed at a fixed distance A from a linear sensor detector, said radiography apparatus defining an image layer of the object at a distance D from the X-ray source, said image layer having a central plane, said central plane defining a plane where the X-ray image of the object is least distorted, said method comprising the steps of:

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(a) impinging an X-ray beam from the X-ray source onto the object placed between the X-ray source and the linear sensor detector;

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(b) moving the X-ray source around the object in a predetermined time period at an angular velocity of  $\omega_0$  about an effective rotation center, said rotation center being at a distance r from the central plane of the image;

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(c) detecting the X-rays that pass through the object by the linear sensor detector and producing a set of pixel signals, each said pixel signal being proportional to the X-rays received by an area of the X-ray detector, each

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said area defining a row of pixel elements of effective width P;

- (d) dividing the predetermined time period into a series of time intervals  $\tau$ , said time intervals computed by the relation

$$\tau = \frac{P}{V_f}$$

wherein  $V_f$  is a function of A, D, r and  $\omega_0$ ; and

- (e) integrating each said pixel signal during the time intervals to produce a set of integrated pixel signals at the end of each said time interval thereby producing pixel signals proportional to the amount of the X-rays received by their respective areas of radiation detector during each said time interval;

11. A method of producing a panoramic X-ray image of an object by a panoramic radiography apparatus, said apparatus having a movable X-ray source placed at a fixed distance A from a linear sensor detector, said radiography apparatus defining an image layer of the object at a distance D from the X-ray source, said image layer having a central plane, said central plane defining a plane where the X-ray image of the object is least distorted, said method comprising the steps of:

- (a) impinging an X-ray beam from the X-ray source onto the object placed between the X-ray source and the linear sensor detector;

(b) moving the X-ray source around the object in a predetermined time period at an angular velocity of  $\omega_0$  about an effective rotation center, said rotation center being at a distance  $r$  from the central plane of the image layer;

(c) detecting the X-rays that pass through the object by the linear sensor detector and producing a set of pixel signals, each said pixel signal being proportional to the X-rays received by an area of the X-ray detector, each said area defining a pixel element of effective width  $p$ ;

(d) dividing the predetermined time period into a series of time intervals  $\tau$ , said time intervals computed by the relation

$$\tau = \frac{p}{V_f}$$

wherein  $V_f$  is a function of  $A$ ,  $D$ ,  $r$  and  $\omega_0$ ; and

(e) integrating each said pixel data signal during the time intervals to produce a set of integrated pixel signals at the end of each said time interval, thereby providing pixel signals proportional to the amount of the X-rays received by their respective areas of the radiation detector during each said time interval;

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(f) dumping the set of integrated pixel data signals from the X-ray detector to a preamplifier for amplification at the end of each said time interval;

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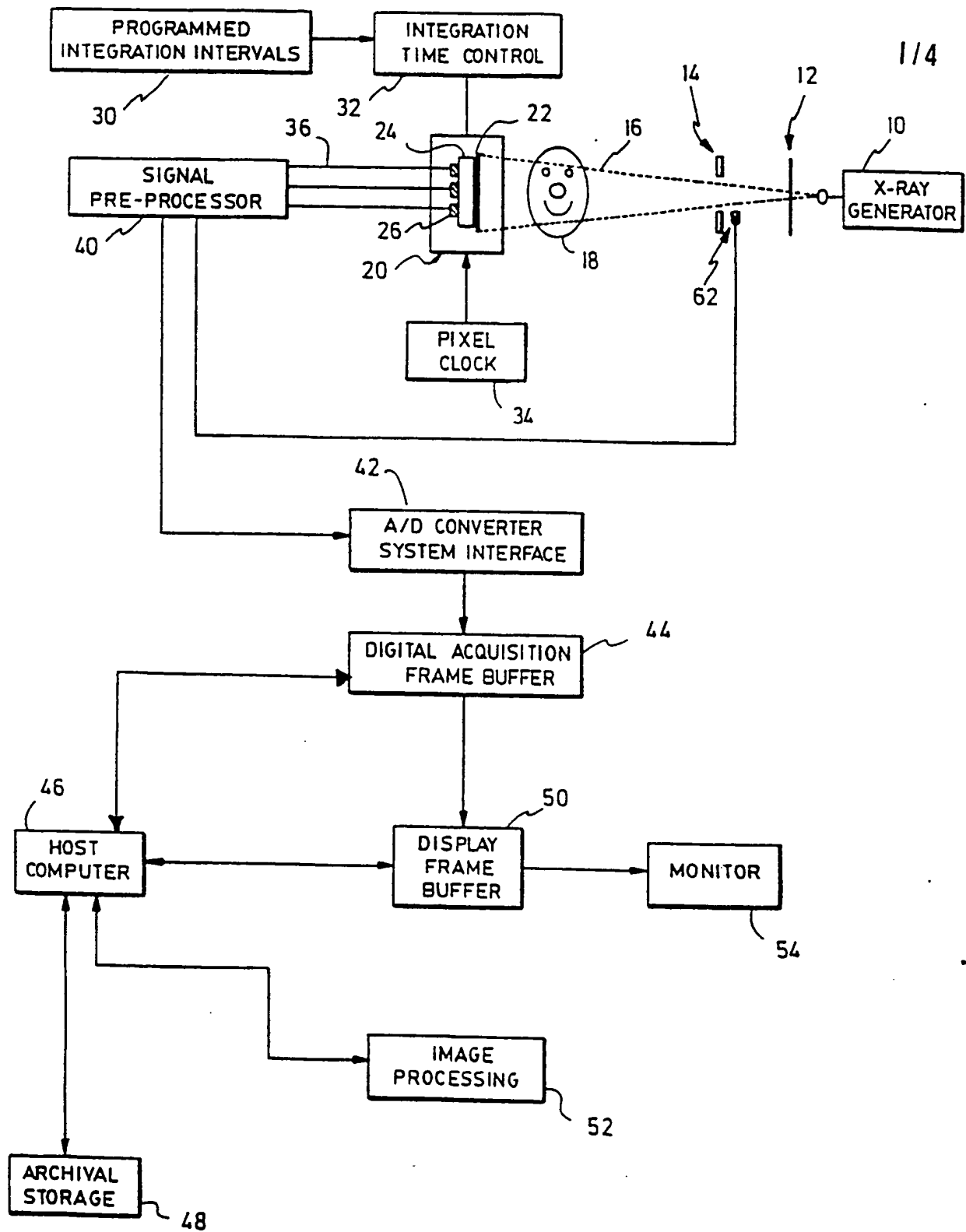
(g) converting each integrated pixel data signal into a corresponding digital signal; and

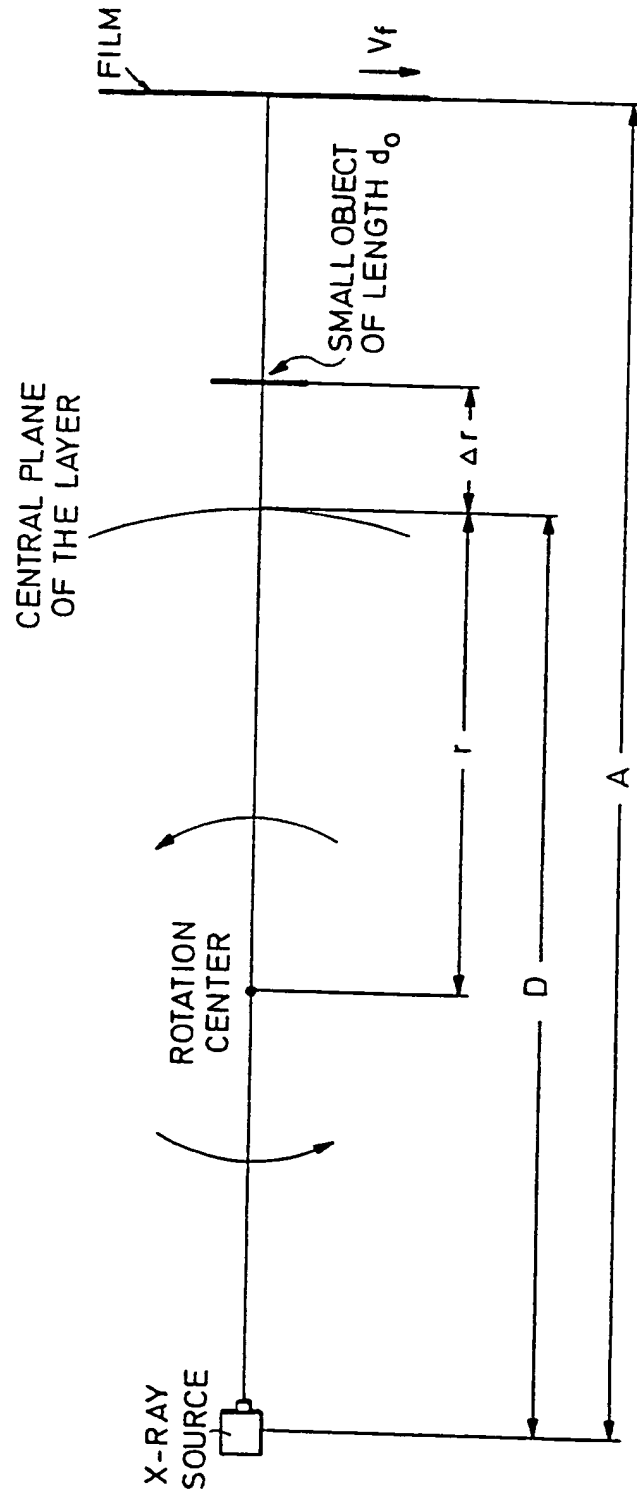
(h) processing the digital signals to produce the panoramic digital X-ray image of the object.

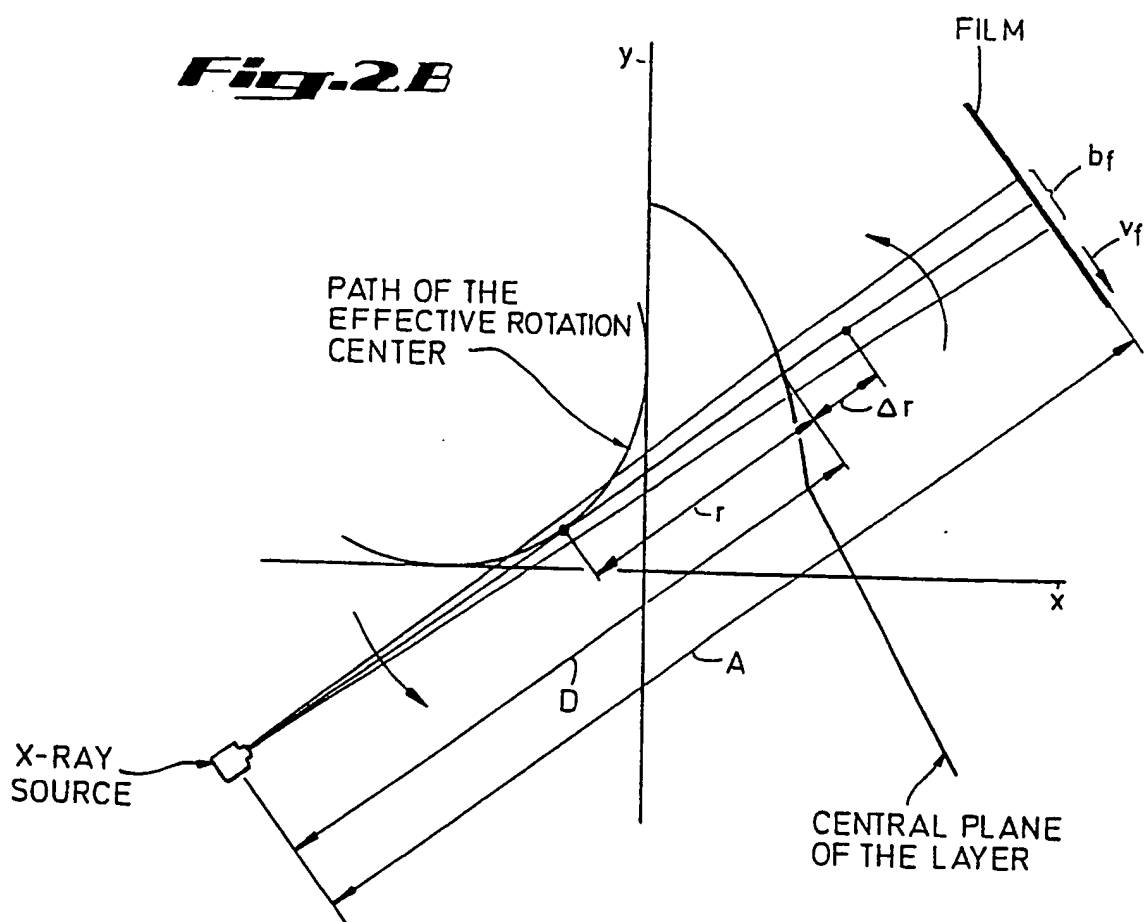
10

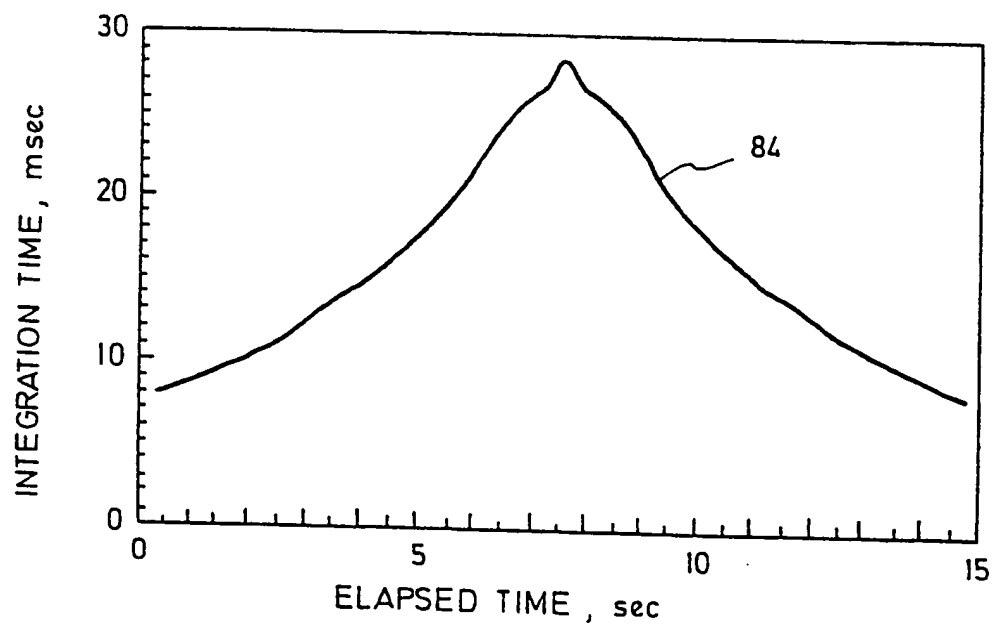
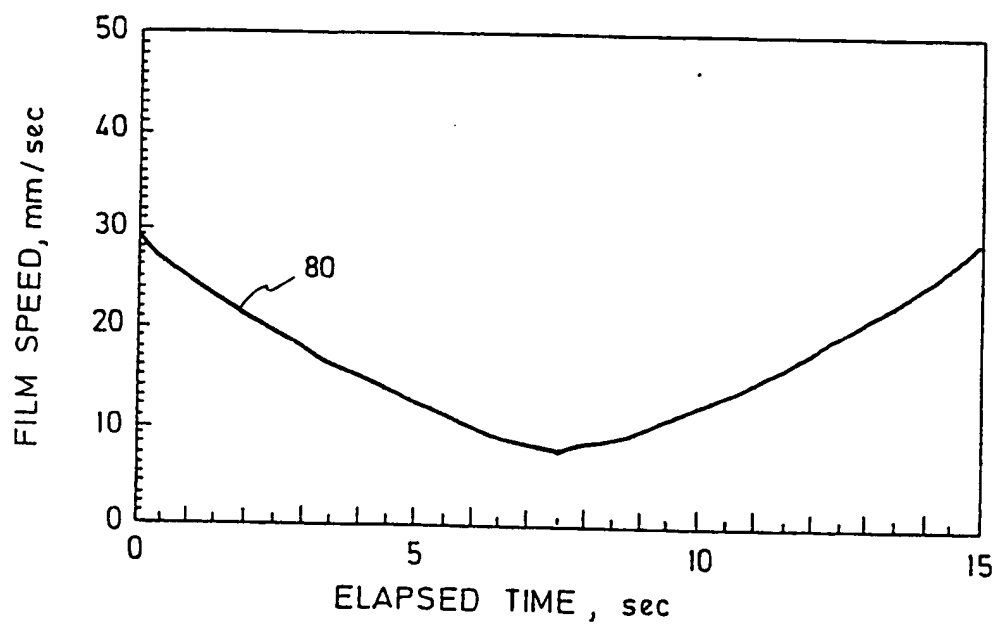
12. The method of Claim 11 wherein said rotation center is moving in relation to said object.

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**Fig. 1**

**Fig. 2A**

**Fig. 2B**

**Fig. 3A****Fig. 3B**

I. CLASSIFICATION OF SUBJECT MATTER (If several classification symbols apply, indicate all) <sup>6</sup>		
According to International Patent Classification (IPC) or to both National Classification and IPC		
Int.Cl. 5      A61B6/14 ;      A61B6/03		
II. FIELDS SEARCHED		
Minimum Documentation Searched <sup>7</sup>		
Classification System	Classification Symbols	
Int.Cl. 5	A61B ;      G01T	
Documentation Searched other than Minimum Documentation to the Extent that such Documents are Included in the Fields Searched <sup>8</sup>		
III. DOCUMENTS CONSIDERED TO BE RELEVANT <sup>9</sup>		
Category <sup>10</sup>	Citation of Document, <sup>11</sup> with indication, where appropriate, of the relevant passages <sup>12</sup>	Relevant to Claim No. <sup>13</sup>
X	EP,A,279294 (SIEMENS AKTIENGESSELLSCHAFT BERLIN UND MÜNCHEN) 24 August 1988 see figures 1-6 see column 2, line 7 - column 7, line 58	1, 5, 10
Y A	---	4, 8, 11 2, 6, 7, 9
X	US,A,4179100 (SASHIN ET AL) 18 December 1979 see figures 1-6b see column 4, line 43 - column 9, line 59 see column 15, line 62 - column 16, line 14	1, 6
Y A	---	4, 11 2, 3, 5, 7-10
Y	EP,A,215757 (PLANMECA OY) 25 March 1987 see figures 1-6 see page 6, line 11 - page 11, line 5 ---	8
-/-		
<sup>10</sup> Special categories of cited documents : "A" document defining the general state of the art which is not considered to be of particular relevance "E" earlier document but published on or after the international filing date "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified) "O" document referring to an oral disclosure, use, exhibition or other means "P" document published prior to the international filing date but later than the priority date claimed "T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention "X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step "Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art. "A" document member of the same patent family		
IV. CERTIFICATION		
Date of the Actual Completion of the International Search 20 SEPTEMBER 1990		Date of Mailing of this International Search Report J L W 80
International Searching Authority EUROPEAN PATENT OFFICE		Signature of Authorized Officer CHEN A. H. <i>A Chen</i>



## III. DOCUMENTS CONSIDERED TO BE RELEVANT

(CONTINUED FROM THE SECOND SHEET)

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A	---	4, 6-11
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A	US,A,4259721 (KUZNIA) 31 March 1981 see figure 1 see column 3, lines 4 - 61	1, 2, 4-11

**ANNEX TO THE INTERNATIONAL SEARCH REPORT  
ON INTERNATIONAL PATENT APPLICATION NO.**

PCT/US 90/03132  
SA 37889

This annex lists the patent family members relating to the patent documents cited in the above-mentioned international search report.  
The members are as contained in the European Patent Office EDP file on  
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20/09/90

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